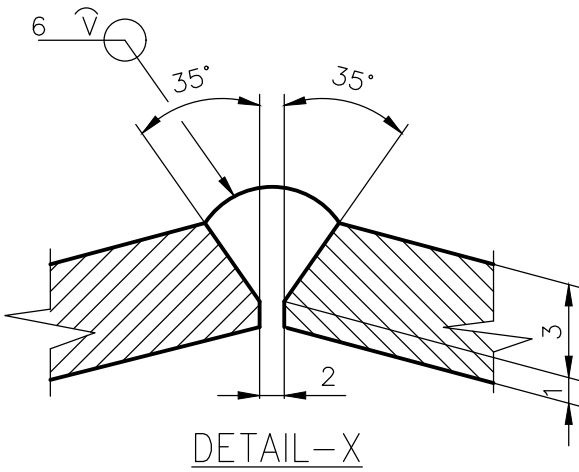
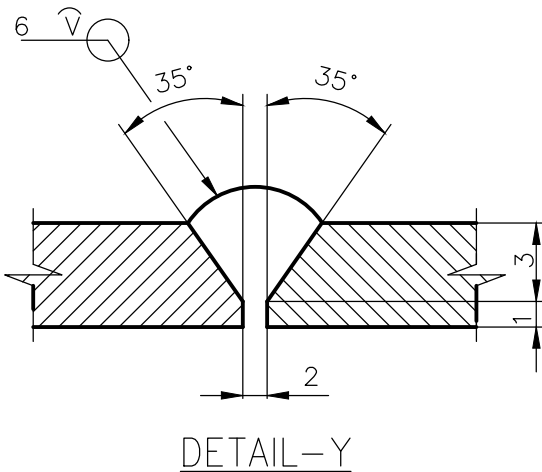
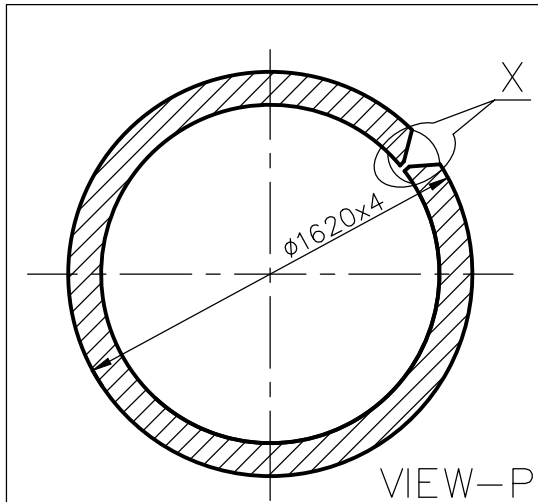
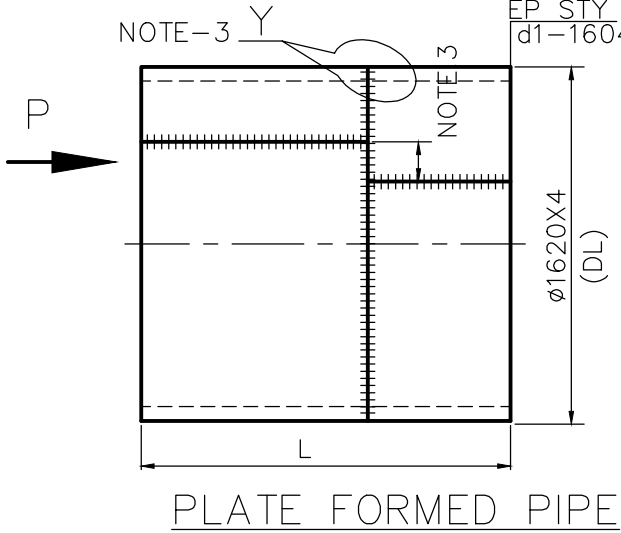
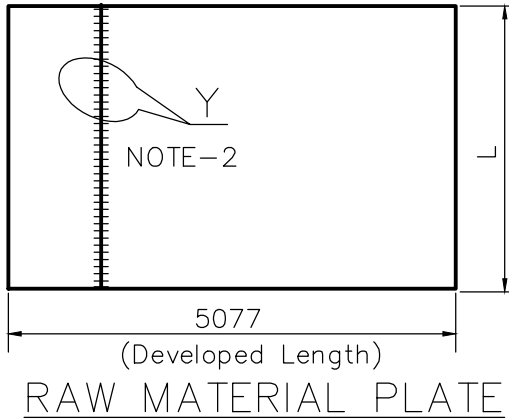


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3-80-655-35572

DRAWING No



NOTES: -

- 1 WELDED PORTIONS SHALL HAVE A UNIFORMLY SMOOTH SURFACE FINISH WITHOUT BURRS, WELD SPATTER, CRACKS ETC. FULL PENETRATION OF WELDS TO BE ENSURED.
- 2 IF SINGLE PLATE OF GIVEN SIZE IS NOT AVAILABLE, THEN TWO PLATES (MAXIMUM) CAN BE JOINED TO BUILD UP THE DEVELOPED SIZE AND ROLLED AS SHOWN.
- 3 SUITABLE STAGGERING OF LONGITUDINAL WELD JOINTS IS TO BE DONE, IF PIPE LENGTH HAS TO BE BUILT UP.
- 4 WELD JOINTS ARE TO BE RADIOGRAPHED AS PER APPLICABLE QP.
- 5 SPIDER ARRANGEMENT HAS TO BE WELDED AT THE ENDS AFTER EDGE PREPARATION. REFER DWG.NO. 4-80-999-93078

01	07	07	PLATE PL.4x5077xL=1000	3-80-655-35572		ASTMA182 GR.F316L	C	162 375
								1
06	06	06	PLATE PL.4x5077xL=4074	3-80-655-35572		ASTMA182 GR.F316L	C	653 870
								1
05	05	05	PLATE PL.4x5077xL=2950	3-80-655-35572		ASTMA182 GR.F316L	C	473 470
								1
04	04	04	PLATE PL.4x5077xL=5100	3-80-655-35572		ASTMA182 GR.F316L	C	813 030
								1
03	03	03	PLATE PL.4x5077xL=1940	3-80-655-35572		ASTMA182 GR.F316L	C	309 270
								1
02	02	02	PLATE PL.4x5077xL=290	3-80-655-35572		ASTMA182 GR.F316L	C	48 739
								1
01	01	01	PLATE PL.4x5077xL=480	3-80-655-35572		ASTMA182 GR.F316L	C	77 982
								1
VAR NO.	ITEM NO.	DESCRIPTION		DRAWING NO.	ITEM NO.	MATERIAL CODE	A	UNIT WT.
					VAR NO.	MATERIAL SPEC.	C	QTY.

TYPE OF PRODUCT
OR NAME OF
CUSTOMER/PROJECT



BHARAT HEAVY ELECTRICALS LTD.,
PIPING CENTRE, MADRAS

DRN	NAME E.PYRIA	SIGN -sd-	DATE 27.02.19	NO OF ITEMS
CHD	SARAVANAN.C	-sd-	27.02.19	
APPD	KVR	-sd-	27.02.19	

DEPT.	GRADE OF UN TOL. DIM	SCALE	WEIGHT (Kg).	NAME OF ORIGINAL ORGANISATION	ITEM No.
CODE	C/M/F	N.T.S	----	----	
TITLE			CARD CODE	DRAWING No.	REV
PLATE FORMED PIPE (OD1620x4)			U 01	3-80-655-35572	01

REV 01	DATE 25.07.19	ALTERED APPROVED	M.P.K TRINADH
ZONE	VARIANTS LENGTH ALTERED. REVISION MARKED AS 01		